

TEST REPORT No. 338139

Place and date of issue: Bellaria-Igea Marina - Italia, 29/11/2016

Customer: PCA | PAPADOPOULOS CONSTRUCTIVE APPLICATIONS - Industrial Area of Thessaloniki,
Block 38 - 57022 SINDOS - Greece

Date test requested: 13/06/2016

Order number and date: 70285, 17/06/2016

Date sample received: 08/11/2016

Test date: 15/11/2016

Purpose of test: resistance to horizontal static loading in accordance with standard NF P01-013:1988 and resistance to dynamic impact with a 50 kg soft body in accordance with standard NF P08-301:1991 of a railing

Test site: Istituto Giordano S.p.A. - Via Erbosa, 72 - 47043 Gatteo (FC) - Italia

Origin of sample: sampled and supplied by the Customer

Identification of sample received: No. 2016/2252

Sample name*

The test sample is called "BALCONY LATERAL RAILING M4".

(*) according to that stated by the Customer

Comp. AV
Revis. PB

This test report consists of 8 sheets and 1 annex.

Sheet
1 of 8

Description of sample*

The test sample consists of a tempered glass railings with aluminium structure having the following characteristics:

Width		2630 mm
Height from floor level		970 mm
Tempered glass type		10.10.4 (PVB)
Glass dimensions	Width	2630 mm
	Height	1100 mm

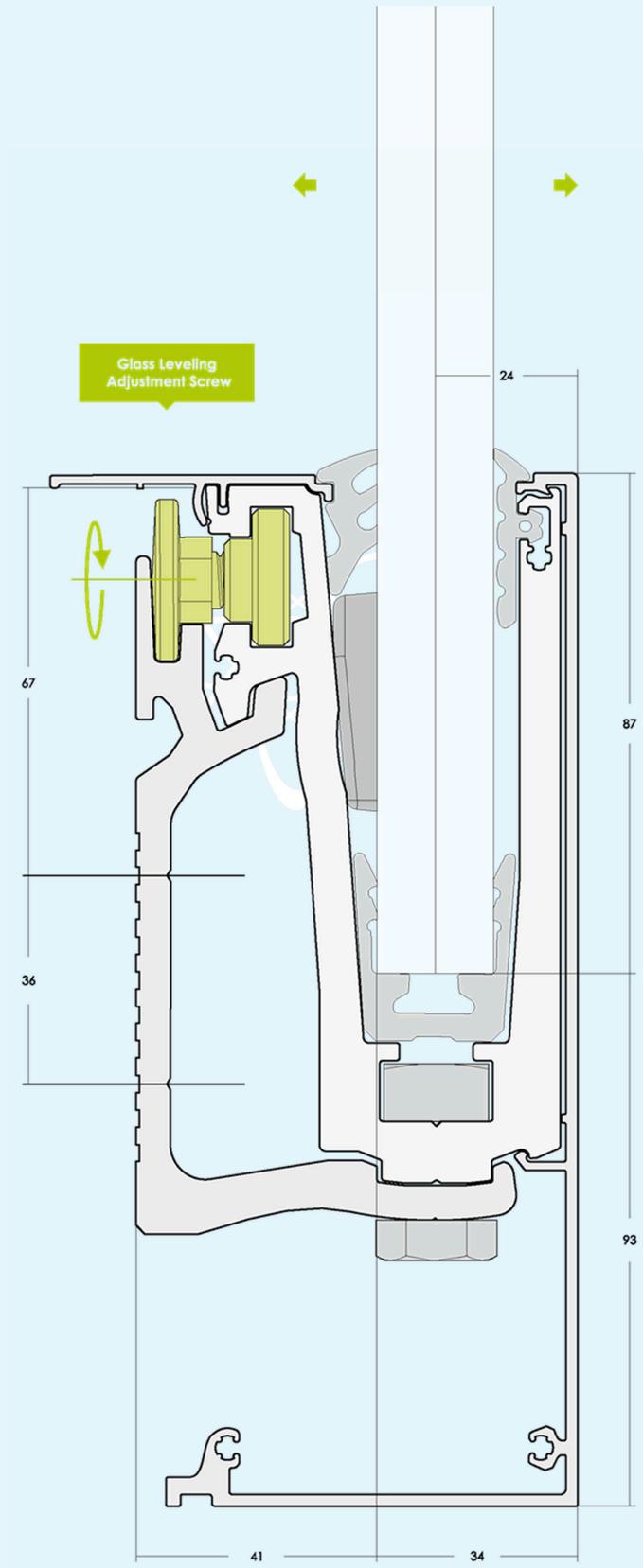
For further details of the sample technical specifications, please refer to the following Customer-supplied schematic drawings and in annex "A".



Photo of the sample

(*) according to that stated by the Customer

SAMPLE SCHEMATIC DRAWING



Normative references

The test was carried out in accordance with the requirements of the following standards:

- NF P01-013:1988 dated August 1988 “Essais des garde-corps. Méthodes et critères” (*“Railing tests. Methods and criteria”*);
- NF P08-301:1991 dated April 1991 “Ouvrages verticaux des constructions - Essais de résistance aux chocs - Corps de chocs - Principe et modalités générales des essais de choc” (*“Vertical building elements - Impact resistance tests - Impact bodies - Impact test principle and general methods”*).

Test apparatus

Resistance to static loading

The following equipment was used to carry out the resistance to static loading test:

- steel frame simulating actual installation of the sample on the floor (apparatus in-house identification code EDI048);
- set of steel masses for static load test;
- Mitutoyo IDF Digimatic Indicator complete with calibration report issued by Istituto Giordano S.p.A.;
- AEP Transducers 100 kg load cell (apparatus in-house identification code EDI107);
- metric ruler (apparatus in-house identification code EDI083);
- digital thermo-hygrometer (apparatus in-house identification code EDI111).

Resistance to dynamic load

The test was performed using a sphero-conical bag, diameter 400 mm and height 600 mm, filled with hardened solid glass spheres, diameter 3 mm, until reaching 50 kg overall mass, and suspended by an in-extensible cable of negligible mass so that when hanging at rest it makes contact with the sample at the desired point of impact.

Test method

Outward horizontal static loading (without uprights)

With just underside secured to the floor, the sample was subjected to a load distributed uniformly over three points on the handrail in accordance with figure 2 “Garde-corps sans potelets, ancrés au niveau de l’appui” (“Railings without posts anchored at the base”) of standard NF P01-013:

- preload of 2,63 kN applied gradually until reaching the present value and maintained for 3 min;
- removal of load and resetting of gauge;
- horizontal static load of 2,63 kN applied gradually until reaching the present value and maintained for 60 s, following which deflection whilst loaded was measured;
- removal of load and recording of permanent deflection after 3 min;
- horizontal static safety load of 4,47 kN with coefficient of 1,7 for aluminium, applied and maintained for 5 min, following which deflection whilst loaded was measured;
- removal of safety load and recording of permanent deflection after 3 min and verification of permissible permanent deflection “a” in mm following removal of safety load using the following equation:

$$a \leq \frac{8 \cdot X}{1000}$$

where X = height of sample from fixing point in mm.

Dynamic load

With just underside secured to the floor, the sample was subjected to a dynamic load with energy of 600 J (0,50 kN × 1,20 m).

All impacts were made by releasing the impactors so that they fall from a specified height with a pendulum movement and without initial velocity. The impactors were hung by an inextensible pendulum wire of negligible mass so that when at rest they made contact with the point of intended impact. After each impact, the impactors were prevented from hitting the sample again after bouncing.

Environmental conditions at the time of testing

Room temperature	(20 ± 2) °C
Relative humidity	(55 ± 5) %

Test results

Outward horizontal static loading (without uprights)

Applied load (clause 2.2.1.2 of standard NF P01-013) [kN]	Deflection whilst loaded [mm]	Permanent deflection [mm]	Maximum permanent deflection** [mm]	Result
2,60	77,5	4,8	//	//
4,47*	100,8	6,1	7,8	pass

(*) safety load with coefficient of 1,7 for aluminium.

(**) permissible permanent deflection "a" calculated in accordance with 2.2.1.2.4 "Déformation admissible des garde-corps métalliques" ("Permissible deflection of metal railings") of standard NF P 01-013.

Resistance to dynamic load

Impact area	Drop height [m]	Energy [J]	Result
midpoint of handrail between two posts	1,2	600	no damage*
centre of infill	1,2	600	no damage*

(*) no falling fragments that could cause personal injury were found below.

No gaps were formed between the bars of sufficient size to allow the passage of the gauge specified in figure 7 of standard NF P01-013.

No sample performance loss compared to design specifications was witnessed.



Photographs of the sample during outward horizontal static loading test



Photograph of the sample after impact

Findings

According to the test performed, according to the results obtained and according to what indicated in standard NF P01-013, the test sample, consists of a tempered glass railings with aluminium structure, called "BALCONY LATERAL RAILING M4" and presented by the company PCA | PAPAPOPOULOS CONSTRUCTIVE APPLICATIONS - Industrial Area of Thessaloniki, Block 38 - 57022 SINDOS - Greece, is:

Test	Use	Result
Outward horizontal static loading	Public (1 kN/m)	Compliant
Outward horizontal static loading	Private (2,6 kN)	Compliant
Dynamic impact with 50 kg soft body	//	Compliant

The results given refer exclusively to the test sample itself and are only valid under the same conditions in which testing was carried out.

This test report alone shall not be considered a certificate of conformity.



Test Technician
(Dott. Ing. Paolo Bertini)

Head of Security and Safety
Laboratory
(Dott. Andrea Bruschi)

Chief Executive Officer
(Dott. Arch. Sara Lorenza Giordano)

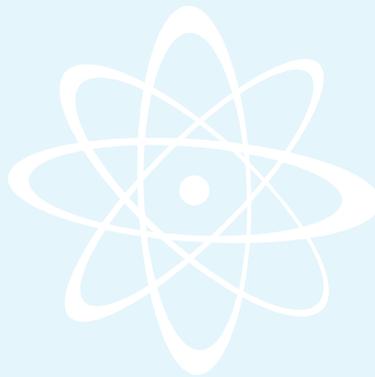
ANNEX "A"
TO TEST REPORT No. 338139

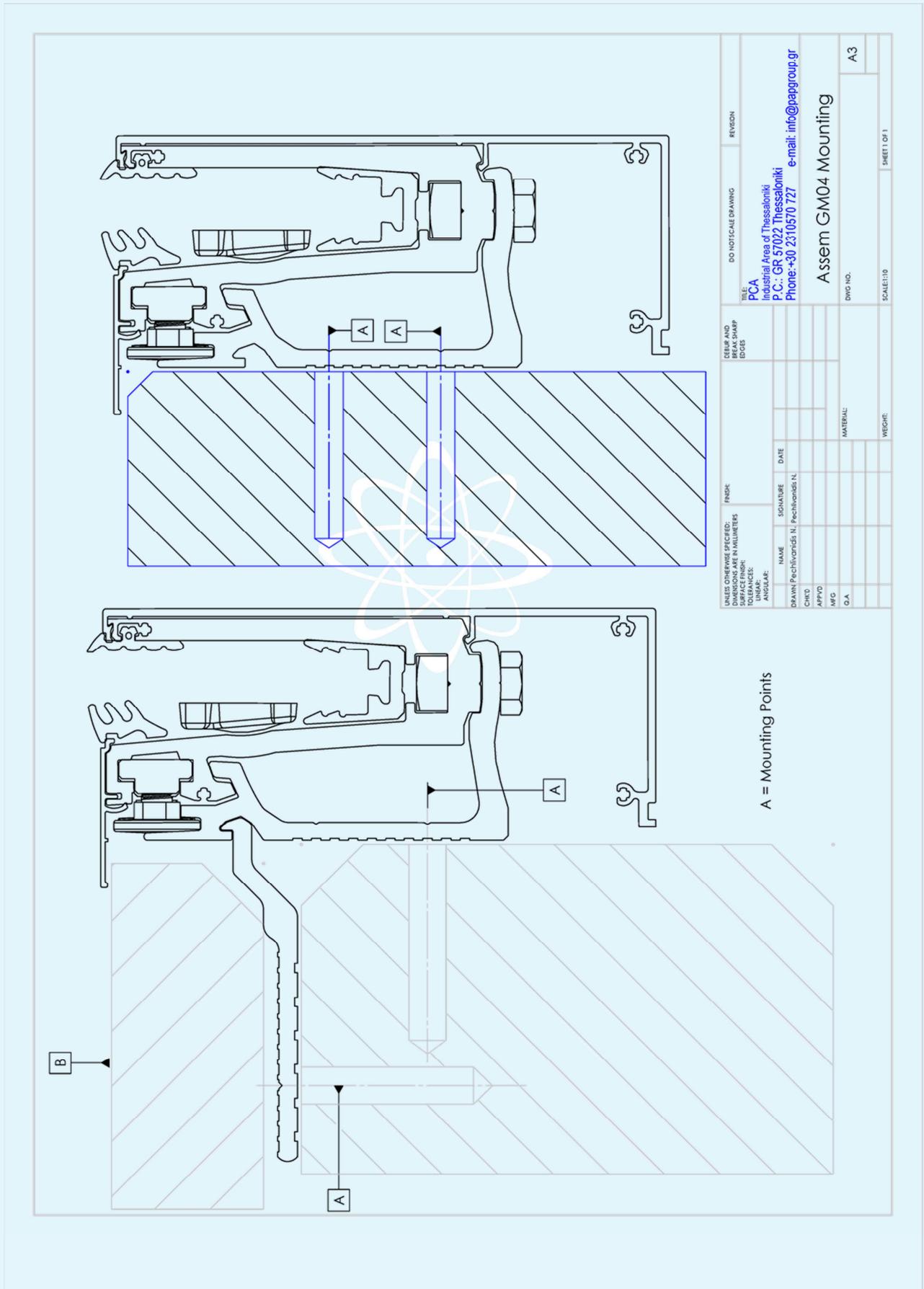
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Customer: PCA | PAPADOPOULOS CONSTRUCTIVE APPLICATIONS - Industrial Area of Thessaloniki,
Block 38 - 57022 SINDOS - Greece

Purpose: customer-supplied technical documentation

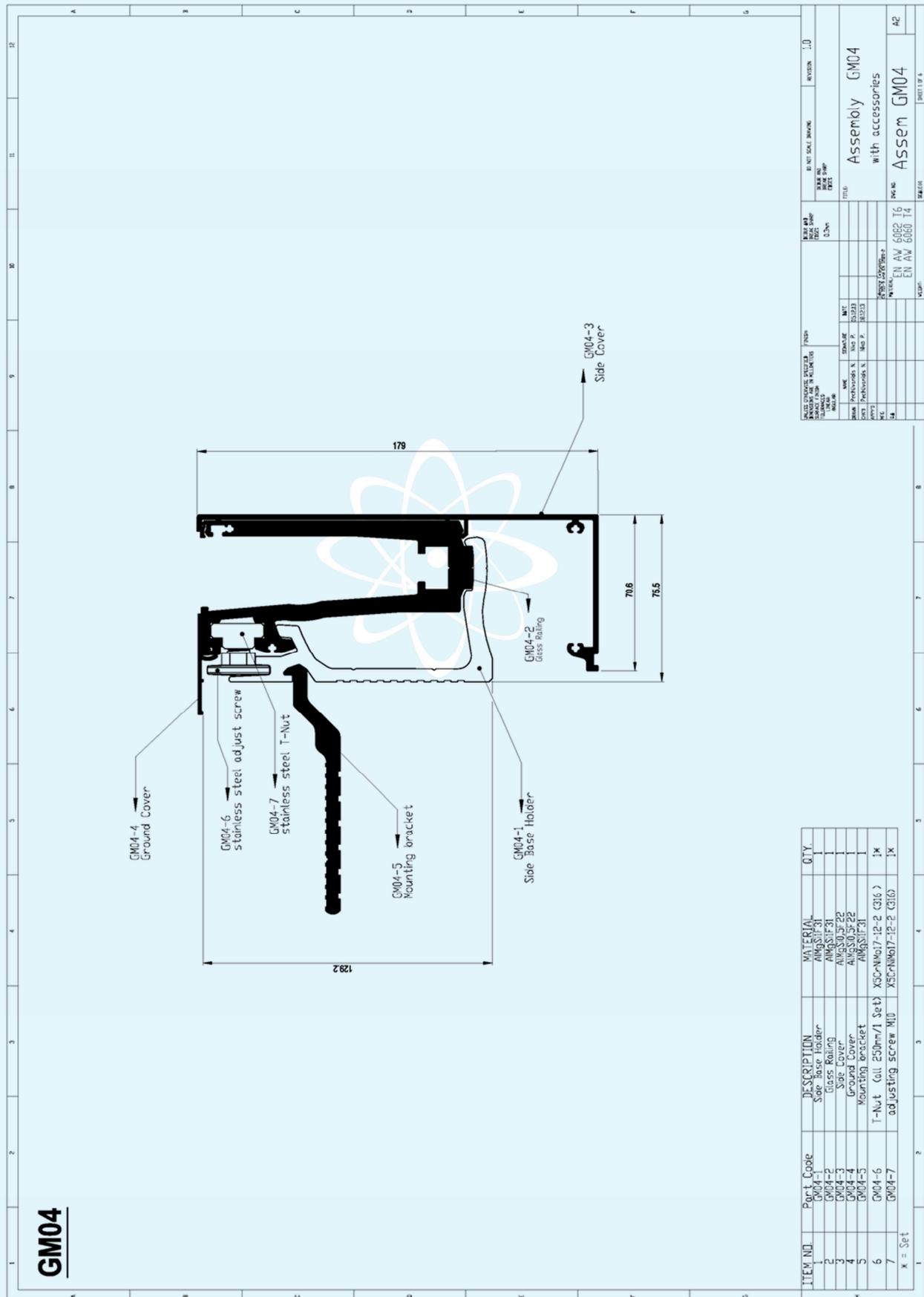
The following sheets show Customer-supplied technical drawing of the sample.





UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS TOLERANCES: LINEAR: ANGULAR:		FINISH:	DEBUR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	REVISION
NAME Pechtli/Ortidi N. Pechtli/Ortidi N.		SIGNATURE		TITLE PCA Industrial Area of Thessaloniki P.C.: GR 57022 Thessaloniki Phone: +30 2310570 727 e-mail: info@pappgroup.gr	
DATE					
CHK'D					
APP'VD					
MFG					
D.A.					
			MATERIAL:		
			WEIGHT:		
			SCALE:1:10		SHEET OF 1
					A3

A = Mounting Points

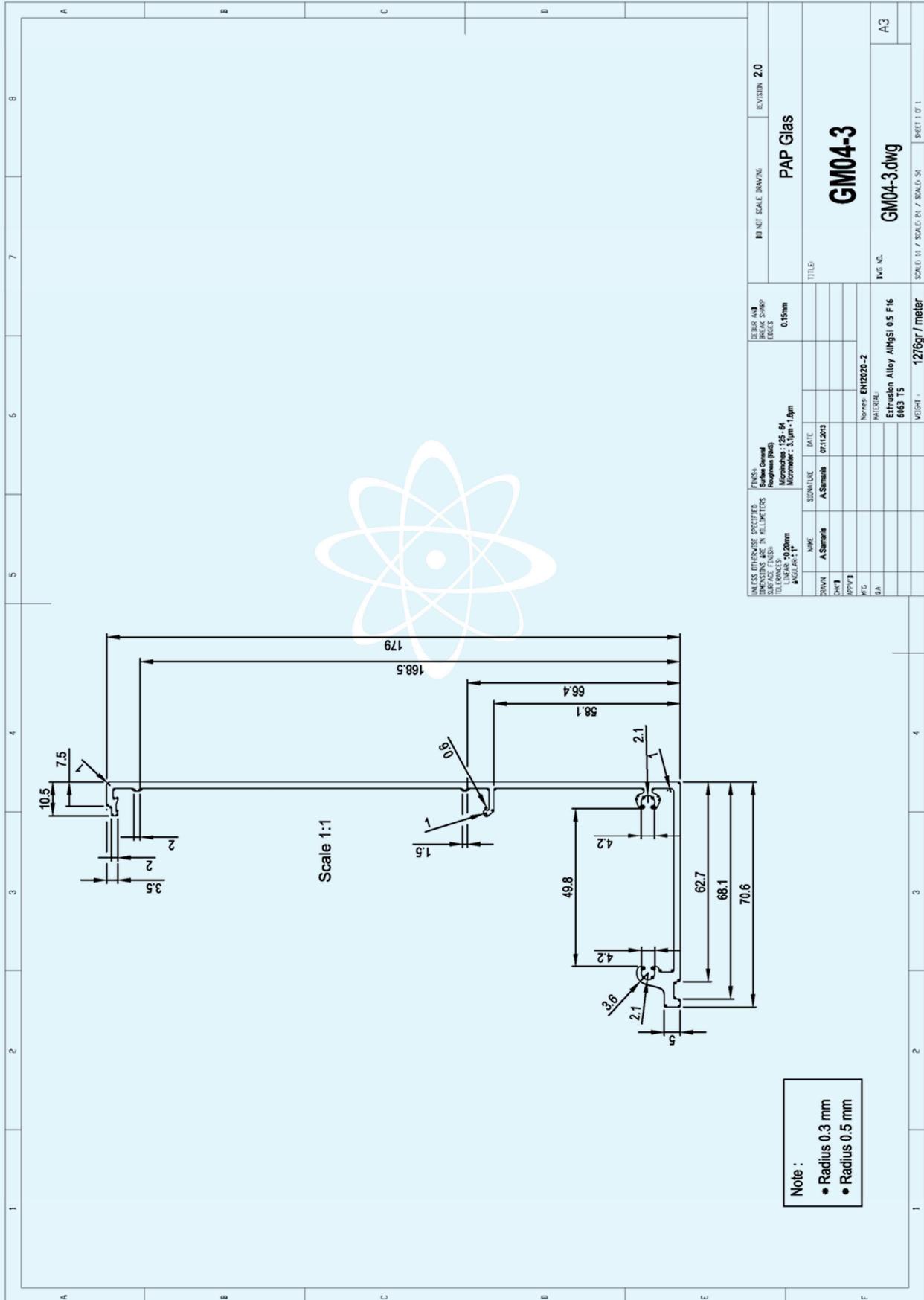


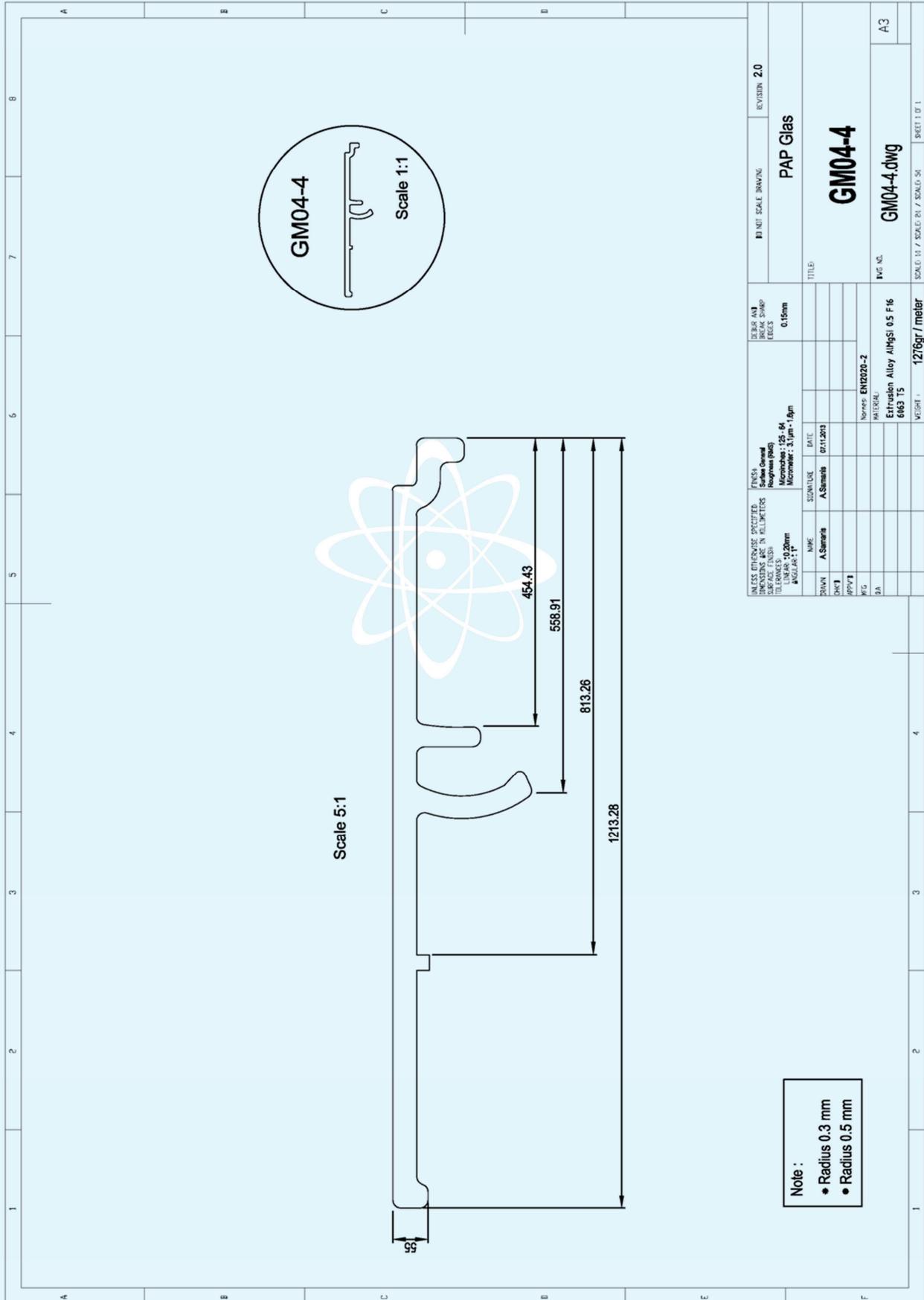
GM04

MASSI DIMENSIONI SCALATE DIMENSIONI IN MILLIMETRI UNITA' DI MISURA MM		FINISH EN AW 6062 T6 EN AW 6060 T4		SCALE AND DIMENSIONS SCALE IN MILLIMETERS 1:0	
NOME Gianfranco N.		DATA 14/03/2014		REVISIONI 1.0	
DESCRIZIONE Assembly GM04 with accessories		CODICE EN AW 6062 T6 EN AW 6060 T4		NOME Assem GM04	

ITEM NO.	Part Code	DESCRIPTION	MATERIAL	QTY.
1	GM04-1	Side Base Holder	ALMGS11F31	1
2	GM04-2	Glass Railing	ALMGS11F31	1
3	GM04-3	Side Cover	ALMGS03F22	1
4	GM04-4	Ground Cover	ALMGS03F22	1
5	GM04-5	Mounting bracket	ALMGS11F31	1
6	GM04-6	T-Nut (all 250mm/1 Set)	XSCANW17-12-2 (316 ?)	1x
7	GM04-7	adjusting screw M10	XSCANW17-12-2 (316 ?)	1x

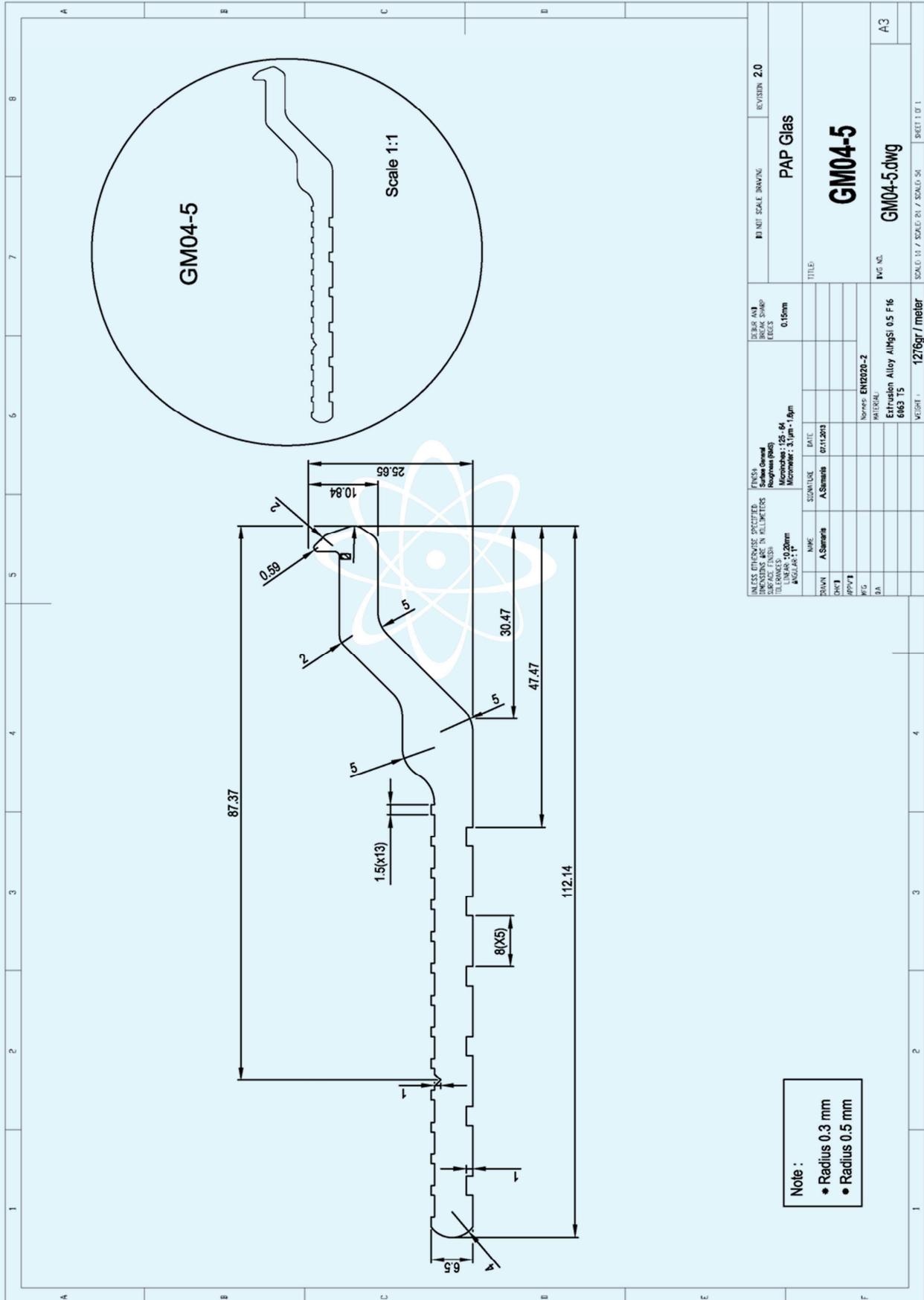
x = Set





TITLE: PAP Glas GM04-4		REVISION: 2.0
DRAWN: A.Serrato DATE: 07.11.2013		BREAK SNAP EDGES: 0.15mm
CHECKED: A.Serrato APPROVED: DA		DIMENSIONS IN MILLIMETERS SURFACE FINISH: Roughness (Ra5) TOLERANCES: ±0.20mm ANGULARITY: 1°
MATERIAL: Extrusion Alloy AlMgSi 05 F 16 6463 T5		WEIGHT: 1276gr / meter
DRAWING NO.: GM04-4.dwg		SHEET 1 OF 1

Note :
 • Radius 0.3 mm
 • Radius 0.5 mm



TITLE: PAP Glas GM04-5 DWG NO. GM04-5.dwg SCALE: 1:1 / SCALE: 2:1 / SCALE: 5:1 SHEET 1 OF 1		REVISION 2.0
REFERENCE: GM04-5 DIMENSIONS: 25.65 SURFACE FINISH: Ra 0.15 TOLERANCES: ±0.20mm MATERIAL: AlMgSi 05 F 16 WEIGHT: 1276gr / meter		REVISION 2.0
DESIGN: A.Serrato DATE: 07/11/2013 CHECK: A.Serrato APPROV: A.Serrato DWG NO. GM04-5.dwg SCALE: 1:1 SHEET: 1 OF 1		REVISION 2.0
TITLE: PAP Glas GM04-5 DWG NO. GM04-5.dwg SCALE: 1:1 / SCALE: 2:1 / SCALE: 5:1 SHEET: 1 OF 1		REVISION 2.0

Note :
 • Radius 0.3 mm
 • Radius 0.5 mm